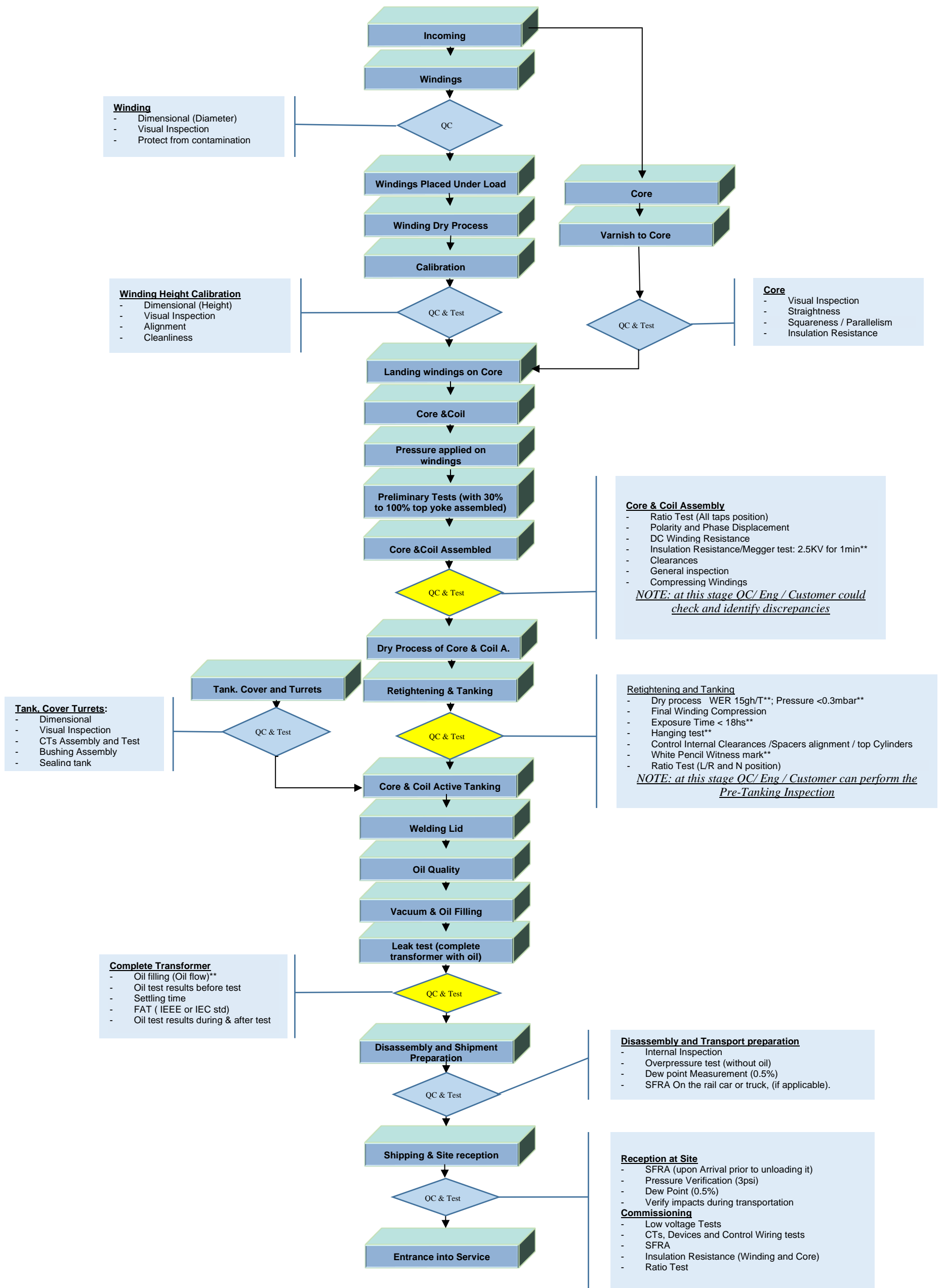


Power Transformer Manufacturing Flow Chart

Critical to Quality (CTQ) Inspections

Includes a General Process followed by the Majority of the Manufacturers



** = Depend of each manufacturer and Customer requirement

= Critical to Quality (Customer Witness inspection)